

B BERNARD

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TORQUE AND SPEED SETTING ON LEA

- 1- Switch the power off (blue DEL light off).
- 2- Place the setting card as indicated.



- 3- Put the switch on :
 - Speed to set LEA speed.
 - Torque to set LEA torque.
- 4- Switch the power on. Blue DEL blinking. The blue DEL has 3 different blinking speed.



| Blinking | Speed |
|-----------------|--------------|
| Quick | 20s |
| Intermediate | 60s |
| Slow | 90s |

| DEL lighting | Torque | |
|---------------------|---------------|-------------|
| | LE-3 | LE-2 |
| 90% | 35N.m | 25N.m |
| 50% | 25N.m | 15N.m |
| 10% | 15N.m | - |

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5- To change the setting, press button to obtain blinking you want.

Warning : some parts of the electronic board are supplied with high voltage.

6- Switch the power off when it is setting.

7- Remove the setting board. LEA is now setting. You can modify settings when you want.

TORQUE AND SPEED SETTING ON THE SAME LEA

If you want to modify torque and speed :

- switch the power off.
- Put the setting card on torque.
- switch the power on.
- Set the torque.
- switch the power off.
- Put the switch on speed.
- switch the power on.
- Set the speed.
- switch the power off.
- Remove the setting card.

Don't move the switch from speed to torque with the power on.

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